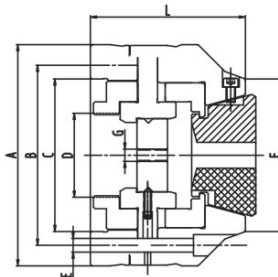


精密後拉筒夾夾頭

POWER COLLET CHUCK

- ◎ 快速更換筒夾設計，30秒以內快速更換工作尺寸
- ◎ 中心止檔設計，工件軸向位置穩定
- ◎ 油壓迴轉缸驅動工作，高夾持力
- ◎ 筒夾開口度0.5mm以上，適合機械手自動上料作業
- ◎ 夾頭本體合金鋼硬化精密研磨制成，精度壽命長
- ◎ 適合安裝於數控車床，研磨機，專業機等工作
- ◎ Fast collet change design: less than 30 seconds.
- ◎ Removable End-Stop to ensure axial accuracy.
- ◎ Large clamping range: 0.5mm opening.
- ◎ Adopting SZM Spannstarvulcanized Clamping Heads.
- ◎ (compatible with Hainbuch, Ortlieb, and other brands)



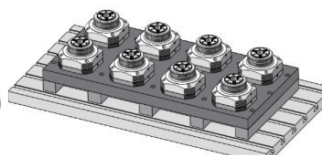
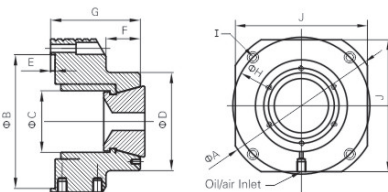
寸法 Size 型號 Model	容許棒材直徑 Allowable bar diameter (mm)	套筒行程 Sleeve stroke (mm)	拉杆軸向行程 Draw tube stroke (mm)	最大容許拉力 Maximum allowable thrust KN(Kgf)	最大夾持力 Max clamping force KN(kgf)	最高轉速 Max r.p.m	重量(Kg) Weight	使用筒夾 Using collets
JPCA-42	42	1	5	31.5(3200)	70.5 (7200)	6500	9.5	SK42
JPCA-52	52	1	5	31.5(3200)	70.5 (7200)	6500	9.5	SK52
JPCA-65	65	1	5	39(4000)	93.5 (9500)	5500	14	SK65
JPCA-80	80	1	5	39(4000)	93.5 (9500)	5500	15	SK80
JPCA-100	100	1	5	39(4000)	93.5 (9500)	5500	-	SK100

寸法 Size 型號 Model	A	B	C	D	E	F	G	L
JPCA-42	145	118	100	M55*2.0	6-M8	100	M8	101.5
JPCA-52	145	118	110	M55*2.0	6-M8	100	M8	101.5
JPCA-65	175	147	130	M75*2.0	6-M8	123	M8	110
JPCA-80	187	160	140	M95*2.0	6-M10	137	M8	114
JPCA-100	217	190	170	M125*2.0	6-M10	175	M8	131.5

JHL橡膠筒夾固定型夾頭

JHL RUBBER COLLET FIXED CHUCK

- ◎ 注膠柔性筒夾，平行夾持，夾持面更大抓緊力更強。
- ◎ 長久壽命，高防水防塵能力。輕鬆控制兩端同心度、平行度。
- ◎ 多段尺寸可分次加工、降低設備成本。
- ◎ 以單動研磨機、取代CNC多段同時加工，需配後置氣油缸拉杆驅動。
- ◎ 適用CNC銑鑽床 非標夾具等運用，可做聯排多工位夾具使用。
- ◎ 適用於精密工件的機加工。
- ◎ With a long service life, and good waterproof and dustproof capability. Allowing easy control over the concentricity and parallelism at both ends.
- ◎ Allowing separate size processing over multiple sections to reduce equipment costs.
- ◎ Replacing CNC multi-section simultaneous processing with single-action grinding machine.
- ◎ Requiring the provision of rear pneumatic/hydraulic cylinder rod drive.
- ◎ Suitable for non-standard fixtures for CNC milling and drilling machines; may be used as row-type multi-station fixtures.
- ◎ Suitable for machining of precision workpieces.



產品型號 Model	A	B	C	D	E	F	G	H	I	J	驅動方式 Drive Mode	使用壓力 Working Pressure Kg/cm ²	夾持行程 Opening/Closing Stroke mm	使用夾爪型號 Gripping Jaw Model
JHL-42	185	150	45	110	5	38.5	100.5	164	4-M8	158	空/油壓 Air/oil pressure	20	0.5	SK42
JHL-52	185	150	55	110	5	38.5	100.5	164	4-M8	158	空/油壓 Air/oil pressure	20	0.5	SK52
JHL-65	185	150	65	130	5	38.5	100.5	164	4-M8	158	空/油壓 Air/oil pressure	18	0.5	SK65

* 保留技術更改的權利，恕不另行通知 Subject to technology changes without prior information
 * 非標需求可訂做 Non-standard requirements can be made