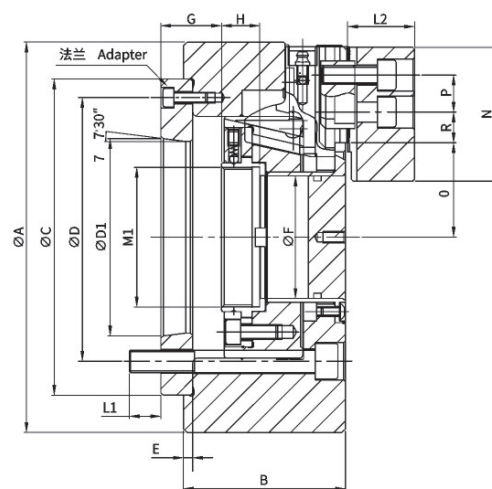
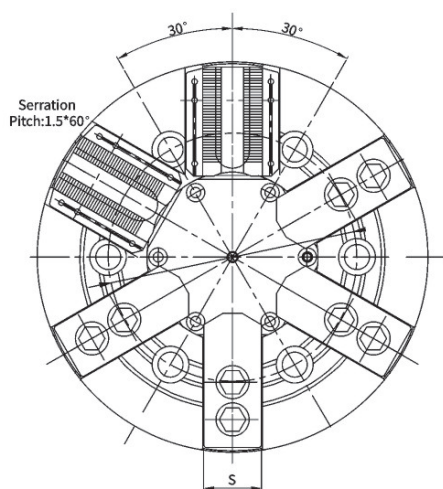


## > BS SERIES

### 六爪中空動力卡盤

#### BS 6 JAW THROUGH HOLE POWER CHUCK

- ◎ 卡盤多點夾持，針對薄壁管形，環形工件，可改善工件夾持過程中的變形問題。
- ◎ More contact point clamping, it can improve the deformation issue during clamping process for thin wall pipe or ring like workpiece.



| 規格 Spec<br>型號 Model | 楔心行程<br>Plunger stroke<br>(mm) | 爪行程直徑<br>Jaw stroke (Dia)<br>(mm) | 最大夾持直徑<br>Max. clamping dia<br>(mm) | 最小夾持直徑<br>Min clamping dia<br>(mm) | 容許油壓缸推力<br>Max.D.B.Pull<br>KN(kgf) |
|---------------------|--------------------------------|-----------------------------------|-------------------------------------|------------------------------------|------------------------------------|
| BS-206 A5           | 12                             | 5.6                               | 168                                 | 15                                 | 17.1(1750)                         |
| BS-208 A6           | 16                             | 7.4                               | 210                                 | 13                                 | 34.3(3500)                         |
| BS-210 A8           | 19                             | 8.8                               | 254                                 | 46                                 | 34.3(3500)                         |
| BS-212 A8           | 30                             | 22                                | 315                                 | 37                                 | 42.6(4380)                         |

| 規格 Spec<br>型號 Model | 最大夾持力<br>Max. clamping force<br>(mm) | 最高轉速<br>Max RPM | 慣性距<br>I<br>kg*m <sup>2</sup> | 重量<br>Weight<br>kg | 適合油壓缸<br>Matched<br>cylinders | 最大使用壓力<br>Max.pressure<br>Mpa(kgf/cm <sup>2</sup> ) |
|---------------------|--------------------------------------|-----------------|-------------------------------|--------------------|-------------------------------|-----------------------------------------------------|
| BS-206 A5           | 35.8(3650)                           | 6000            | 0.06                          | 15                 | H-1246                        | 2.0(20)                                             |
| BS-208 A6           | 85.8(8750)                           | 5000            | 0.19                          | 25                 | H-1552                        | 2.8(28)                                             |
| BS-210 A8           | 85.8(8750)                           | 4200            | 0.35                          | 42                 | H-1875                        | 2.1(21)                                             |
| BS-212 A8           | 80.7(8241)                           | 3300            | 0.95                          | 66                 | H-2091                        | 2.1(21)                                             |

| 規格 Spec<br>型號 Model | A   | B   | C(H6) | D      | D1      | E   | F  | G max | G min |
|---------------------|-----|-----|-------|--------|---------|-----|----|-------|-------|
| BS-206 A5           | 169 | 81  | 140   | 104.78 | 82.56   | 5   | 45 | 26    | 14    |
| BS-208 A6           | 210 | 87  | 170   | 133.35 | 106.38  | 5.5 | 66 | 31.5  | 15.5  |
| BS-210 A8           | 254 | 100 | 220   | 171.45 | 139.72  | 5.5 | 86 | 26.5  | 7.5   |
| BS-212 A8           | 320 | 113 | 300   | 235    | 196.869 | 6   | 91 | 37    | 7     |

| 規格 Spec<br>型號 Model | H    | L1   | L2 | M1       | N   | P  | O max | O min | R max | R min | S  |
|---------------------|------|------|----|----------|-----|----|-------|-------|-------|-------|----|
| BS-206 A5           | 19   | 18   | 30 | M55*2.0  | 62  | 14 | 42.2  | 39.4  | 19.8  | 7.8   | 25 |
| BS-208 A6           | 20.5 | 17   | 36 | M75*2.0  | 73  | 20 | 50.6  | 46.9  | 22.8  | 9.3   | 31 |
| BS-210 A8           | 25   | 24.5 | 37 | M95*2.0  | 95  | 25 | 59.2  | 54.8  | 29.8  | 14.8  | 35 |
| BS-212 A8           | 28   | 22   | 42 | M130*2.0 | 110 | 30 | 79    | 68    | 29.8  | 14.3  | 40 |

\* 保留技術更改的權利，恕不另行通知 Subject to technology changes without prior information  
 \* 非標需求可訂做 Non-standard requirements can be made